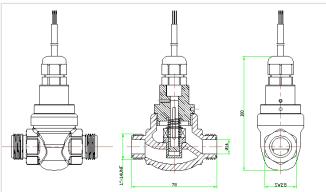
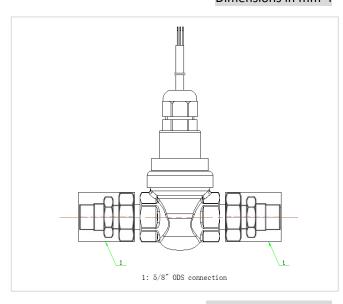


## GPF45 Oil Flow Switch | Oil Flow Relay Bitzer Part-No.680345 680346





#### Dimensions in mm -I



Connection diagram -I

#### Characteristic

Piston flow switch, Highly reproducible, Insensitive to dirt. Adjusted switching value descending off point.

It is used to monitor the oil level within the screw compressor.

#### **Functional description**

The magnet ring-containing plunger will be pushed out automatically when the flow of the liquid increases, the isolation promoting reed switch located on the on the magnet ring of the plunger is actuated;

When the liquid flow decreases, the plunger regresses under the effect of the spring, which causes the reed switch to break.

The reed switch is completely isolated from the liquid within the valve.

The permanent magnet ring is able to endure high temperature, as well substances like Freon, oil, water, etc.

#### Installation and connection

Please install in accordance with the flow direction of the liquid, and Make sure that cable outlet points up. When connecting the copper pipe, use one of the spanner to stabilize the valve, and the other spanner to twist the nut. Note that the torque cannot exceed 75Nm.

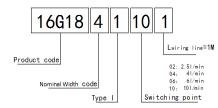
### **Technical specification**

Nominal Width	G1/2" DN 15		
Max flow rate	20 l/min		
Switching point(Descending $0N_1 N_2 0$ ) $GPF45-025 2.70 \text{ l/min} \pm 3\%$ $GPF45-040 4.15 \text{ l/min} \pm 3\%$ $GPF45-060 6.20 \text{ l/min} \pm 3\%$ $GPF45-100 10.25 \text{ l/min} \pm 3\%$	Switching point(Descending OFF,H <sub>2</sub> O) 2.5 I/min±3% 4.0 I/min±3% 6.0 I/min±3% 10.0 I/min±3%		
Connection	1" -14 UNF		
Max. pressure	PN 200bar(valve body part)		
Medium temperature	-20+100 °C		
Ambient temperature	-20+70 ℃		
Media	Oil		
Switching voltage	240 Vac/200 Vdc		
Switching current	0.7 Aac/0.5 Adc		
Max current through	1A		
Switching capacity	70VA/50W		
Ingress protection	IP65		
Electrical connection	3x0.5 mm <sup>2</sup> , L=1m , Brown Blue+ Yellow/Green; SPNO		
Material (Contact with media)	Brass, hard ferrite		
Material (Not in Contact with media)	PA, PVC		
Weigh	0.6kg		
Model	Order number		
GPF45-025-11	16G18 41 02 1		
GPF45-040-11	16G18 41 04 1		
GPF45-060-11	16G18 41 06 1		
GPF45-100-11	16G18 41 10 1		



# GPF45 Oil Flow Switch | Oil Flow Relay Bitzer Part-No.680345 680346

### Ordering code



## PS. Connection Type and ordering code

	Туре	Port	Dimensions	Code
Accessories	Conversion port one	3/8" ODS	3/8"ODS	03
	Conversion port two	1/2" ODS	1/2"ODS	04
	Conversion port three	5/8" ODS	1"-14UNF 5/8"ODS	05
	Conversion port four	7/8" ODS	1"-14UNF 7/8"ODS	07

## Ordering code for connection port

